

### SPECIFICATION AMENDMENTS

Please replace the TITLE on page 1, lines 3 as follows:

A SAMPLE HOLDING SUBSTRATE FOR USE WITH AN INFRARED  
SPECTROPHOTOMETER OR FILTOMETER DISPOSABLE SAMPLE CARDS FOR  
SPECTROSCOPIC ANALYTICAL INSTRUMENTS  
AND METHODS OF MANUFACTURE AND USE THEREOF

Please replace the section entitled "FIELD OF THE INVENTION" on page 1 with the following:

#### FIELD OF THE INVENTION

The present invention is a sample holding substrate card for holding and orienting a sample in a ~~spectroscopic analytical instrument~~ an infrared spectrophotometer or infrared filtometer and a method for the manufacture and use of such sample holding substrate card and ~~their~~ its component parts, and is directed at providing analysts with an inexpensive ~~disposable~~ sample holding substrate holder.